



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18601
Job Sheet 168609



Part No: RBT18601

Job Qty: 2 pcs

Part Name: Main Rotor Swashplate ReGreasing Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/20/17

Job Tracking No:

Due Date: 11/30/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Seaside Helicopters Inc (CSEAS01)

2580 Jason Court Oceanside, CA, 92056 USA ph:(760) 806-3780

Note: IPP Rev.A 17.09.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/29/17	11/29/17	0.00	0.00	Start Up Container		SC
110	Waterjet	2 pcs	11/29/17	11/29/17	0.00	0.20	Waterjet 2 OMAX		SC
120	QC	2 pcs	11/29/17	11/29/17	0.00	0.00	QC2		SC
130	CNC Vertical Machining	2 pcs	11/29/17	11/29/17	0.00	2.00	MORI NV5000-1		
140	QC	2 pcs	11/29/17	11/29/17	0.00	0.00	QC2		
150	QC	2 pcs	11/29/17	11/29/17	0.00	0.00	QC8		
160	QC	2 pcs	11/29/17	11/29/17	0.00	0.00	QC5		
170	Outsource	2 pcs	11/29/17	11/29/17	0.00	0.00	Outsource4		
180	Packaging	2 pcs	11/29/17	11/29/17	0.00	0.00	Packaging2		
190	QC	2 pcs	11/29/17	11/29/17	0.00	0.00	QC6		
200	Small Fab	2 pcs	11/30/17	11/30/17	0.00	0.50	Small Fab		
210	QC	2 pcs	11/30/17	11/30/17	0.00	0.00	QC5		
220	Packaging	2 pcs	11/30/17	11/30/17	0.00	0.00	Packaging3		
230	QC	2 pcs	11/30/17	11/30/17	0.00	0.00	QC21		

Part Op 110 - 1-Cut as per Dwg ***CUT QTY2 PER ASSEMBLY*** Dwg Rev: _____ Prog Rev: _____ (Red Barn folder)
Descriptions: 2-Deburr if necessary

130 - Machine as per DWG. Folio _____ DEBURR

170 - Issue P/O to ATG : PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 Water seal -Certificate of Conformity is required

200 - Assemble as per DWG. See Note/and 2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.500X05.000	2	24	0	0

Part Specifications

Specifications could not be found.

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE

S012171



Main Rotor Swashplate ReGreasing Tool

PART NO:

RBT18601

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 11/21/17

Job No: 168609

DART AEROSPACE LTD		Work Order: 1168609
Description:		Part Number: RBT18601
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
6.75	$\pm .010$	6.748	—		Vernier - .08	
$\varnothing 5.000$	$\pm .005$	$\varnothing 5.000$	—		"	
$\varnothing 4.000$	$\pm .005$	$\varnothing 4.000$	—		"	
$\varnothing 3.75 \times \pm .050$	$\pm .010 \times \pm .005$	$\varnothing 3.70 \times .050$	—		"	
6.00	$\pm .010$	6.000	—		"	
3.00	$\pm .010$	3.000	—		"	
$\varnothing 4.500$	$\pm .005$	$\varnothing 4.500$	—		"	
.170	$\pm .005$	.170	—		"	
.220	$\pm .005$	.222	—		"	
.050	$\pm .005$	.050	—		"	
.193	$\pm .005$	.195	—		"	
.193	$\pm .005$	.195	—		"	
.250	$\pm .005$	.257	—		"	
$\varnothing 3.90$	$\pm .005$	$\varnothing 3.92$	—		"	
$\varnothing 2.65$	$\pm .005$	$\varnothing 2.65$	—		"	
.50	$\pm .010$	.496	—		"	
.375	$\pm .005$	.375	—		"	
4.65	$\pm .000$	4.650	—		"	
4.235	$\pm .005$	4.235	—		"	
$\varnothing 2.81$	$\pm .005$	$\varnothing 2.81$	—		"	
$2.500 \times \pm .250$	$\pm .005 \times \pm .005$	$2.500 \times .250$	—		"	
$\varnothing 2.13$	$\pm .005$	$\varnothing 2.12$	—		"	
6.000	$\pm .005$	6.000	—		"	
4.235	$\pm .005$	4.235	—		"	

Measured by: [Signature]	Audited by:	Preliminary Approval:
Date: 17/11/27	Date:	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	